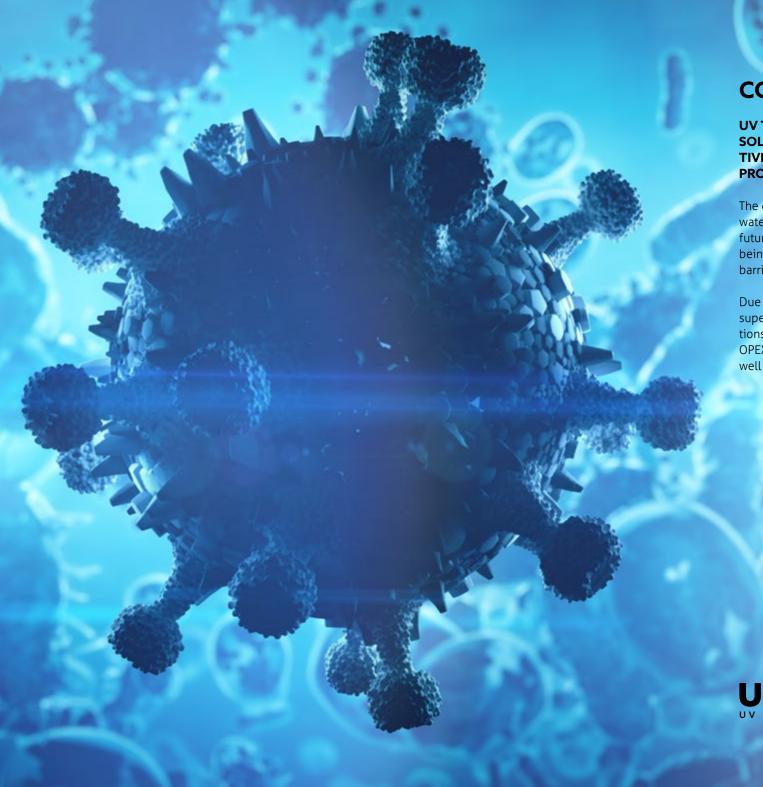


BY ULTRAQUA





## **CORE BENEFITS OF UV**

UV TECHNOLOGY IS A GLOBALLY ACCEPTED SOLUTION FOR WATER DISINFECTION, EFFECTIVELY INACTIVATING BACTERIA, VIRUSES, AND PROTOZOA.

The demand for cost-efficient solutions to provide clean water is at an all-time high and will only increase in the future. UV disinfection solves this complex challenge, being able to meet the strictest requirements as a second barrier against chlorine resistant organisms.

Due to recent developments, UV disinfection is now a superior alternative to carbon filters in most pool applications. The improved lamps has made the MP UV a viable OPEX and CAPEX solution for disinfection processes as well as in combined chlorine removal processes.

JLTRAQUA

V DISINFECTION SYSTEMS

**HAPPY GUESTS** 



ENVIRONMENT PROTECTION



RESPIRATORY SAFETY



DPB FREE AIR



SKIN PROTECTION



DPB FREE WATER



ENHANCED PERFORMANCE



PROTECTION FROM MICROORGANISMS



### **WHY IT MATTERS**

Until recently water treatment in pools has been all about clean blue water and well-distributed chlorine.

This is not the case anymore.

We now know that chlorine by-products are dangerous for swimmers, especially children. Chlorine by-products like chloroform and tri-chloramines are linked to asthma and cancer. Authorities in most countries now strictly regulate chlorine by-product levels.

Today water treatment in pools is all about creating a chlorine by-product free swimming environment, and at the same time clean blue water with well-distributed chlorine.

InBlue is the first concept in the world rethinking water treatment in pools, creating almost by-product free water and air - protecting both people and the environment



# ULTRAQUA













### inBlue & ULTRAQUA

- **6 STRONG ORGANISATION**
- **6 WORLDWIDE SERVICE PARTNERS**
- **6 LEADING SCIENTISTS**
- **3D CAD DESIGN INVENTOR, AUTOCAD ETC.**
- **© EXPERIENCED CONSULTING ENGINEERS**WITH +100 PUBLIC POOL PROJECT EXPERIENCE AROUND THE INBLUE CONCEPT AND SANDFILTER BASED POOL TECHNOLOGY
- 6 HIGHLY EFFICIENT AND ENERGY SAVING EN-VIRONMENTALLY FRIENDLY CONCEPT - PROV-EN TECHNOLOGY

## ULTRAAQUA PRODUCTS ARE IN OPERATION ALL OVER THE WORLD.

ULTRAAQUA's design team employs dedicated engineers and scientists with research careers of the highest academic level and many years of experience in design, science and engineering of water treatment systems.

### **PRODUCED IN SCANDINAVIA**

High quality products manufactured in Scandinavia

### **KEEP IT SIMPLE**

Our "keep it simple" design is based on a principle to reduce complexity and to increase reliability.

## ROBUST DESIGN FOR HIGH RELIABILITY IN HARSH CORROSIVE ENVIRONMENTS

Components of high universal industry standard to ensure high efficiency and long lifetime. Excellent chloride, chlorine and pH resistance.

### **PROOF OF RELIABILITY**

ULTRAAQUA InBlue systems have passed various tests for validation, data has been published.

### **UNIQUE CALCULATION & DESIGN TOOL**

Based on our long scientific experience a computer simulation model has been developed that can be used to calculate water and air quality based on bather load, filter system, ventilation system etc.

### **RELIABLE COUNSELING, SERVICE & SUPPORT**

Ultraaqua is a well-established Danish specialist water treatment company. Water treatment systems for public pools has allways been in our geenes.

### **ULTRAAQUA HAS DISTRIBUTORS WORLDWIDE**

They are carefully selected among market leaders in order to guarantee qualified support, innovative solutions and reliability. Please contact us with information on the type of application and geographic location and we will refer you the nearest distributor.

From Denmark our pool engineering center can support engineers worldwide woorking towards disinfection by-products(DBP) free water and air. Locally our distributers and partners ensures quick and qualified service.

Lots of science has been performed to further strengthen our concept toward the most holistic complete and scientifically validated system in the world. No stone has been left untouched in our thinking towards energyefficiency, waterefficiency and DBP reduction. It has been especially challenging to achieve such results without compromising corrosion pressure and recirculated air quality. Our scientifically based modelling and design tool might be the most significant result since it allow us to calculate resulting air and water quality in any application.

### **HOW TO GET IN CONTACT & WHERE TO BUY:**



**ULTRAAQUA A/S**Kaolinvej 4
9220 Aalborg Øst
Denmark

### THE PHILOSOPHY BEHIND THE inBlue SOLUTION

Sandfilters, DE-filters and membranes are for sure capable of effective filtering of pool water. But they are not future systems in a fast-moving world with demand for Disinfection By Product (DBP) free water and air. Further, none of the systems is energy effective and both sandfilters and membrane filters are not water effective. In a situation with climate change and water scarcity Green Transformation is needed for the most utility demanding public building out there. Thus:

### THE HOLISTIC THINKING BEHIND THE INBLUE SYSTEM THRIVES TO EFFECTUATE GREEN TRANSFORMATION WITHIN POOL WATER DIS-**ENFECTION TREATMENT**

The thinking originated from scientific publications postulating that rise in childhood asthma could result from the increased exposure of children to chlorinated water and toxic chlorinated gasses/aerosols contaminating primarily indoor swimming pools. Two contradictionary demands created increasing problems with known technologies, DBP free water and air versus water efficiency. Sand filters is known to be effective, but it is also clear the particles filtered out will dissolve stressed by hot moving water and chlorine. Less frequent backwashed to save water worsened that problem making the sand filter a chemical factory transforming solids to all kinds of unwanted dissolved chlorine by-products. Even worse with DE filters, where "bomping" just is a measure helping particles to dissolve faster so that they don't clog the filter.

To solve this problem we scientifically tested all types of filter technologies back in 2003 to 2005 and found the drumfilter to be capable of removing pool particles, mainly skin cells within hours to avoid dangerous dissolved chlorinated by-products and at a water and energy efficiency second to none. Lots of science, innovation and

testing plus more than 100 public pool references has developed the InBlue drumfilter into a super effective pool specialized product.

To some extent chlorinated by-products originate for chlorination of sweat, urine or other dissolved substances and consequently can't be filtered out. To remove gasses, we invented the gas-stripper and scientifically tested it over the last decade into a super effective water to air de-gassing pool specialized product. Keeping chlorinated gasses like chloroform and trichloramine low has a huge impact on health and user experience of any system. Nitrogenous chlorinated by-products are removed by our pool specialized medium pressure UV system. Removing nitrogenous by-products, normally known as combined chlorine, by UV photochemical irradiation, has the huge advantage that a second disinfection barrier then is in operation protecting against chlorine resistant organisms like Cryptosporidium and Giardia.

Gravitational operation principles are the main thinking when we foresee future energy efficient water treatment systems. Gravitational principles and hydraulically modelling led to innovative ad ons to our concept. The energy preserving hydraulic rotation principles in the water with specialized water inlets, the deep section low noise energy preserving gutter and the Eco-Tank where energy is saved 24/7 as long as the system is in operation with simple means.

To complete the concept lots of science and innovation has gone into advanced controls with smart sensoring, demand driven operation and the water for guest concept. Even innovation and science projects working with filtering DBPs out of recirculating ventilation air has been realized. The first installations are on the way where recirculating ventilation air will be non-harmful to guest since DBP buildup is hindered.

Maybe the greatest innovation is our calculation model. As Scientists and Engineers, we realized from the very start that we were more-or-less blind when designing pool water treatment systems. For 15 years we have worked scientifically on a validated physio-chemical simulation model capable of simulating the consequence of installing any filter type for particular or dissolved substances in any system temperature and with any bather load and flow. For the customer it means that we can calculate essential water quality parameters like turbidity, DBP levels and chlorine dynamics for any pool in the design phase based on selected tehnologies. The InBlue consequence and fit for purpose model.

## SUSTAINABLE GOALS DEVELOPMENT GOALS



















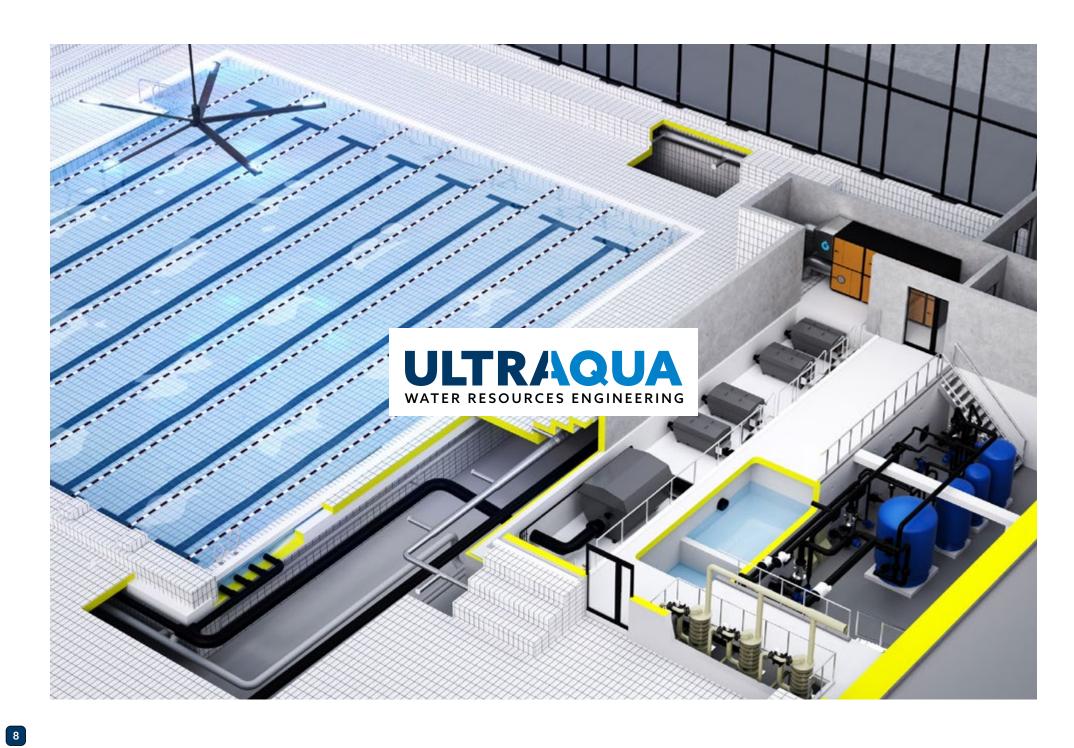


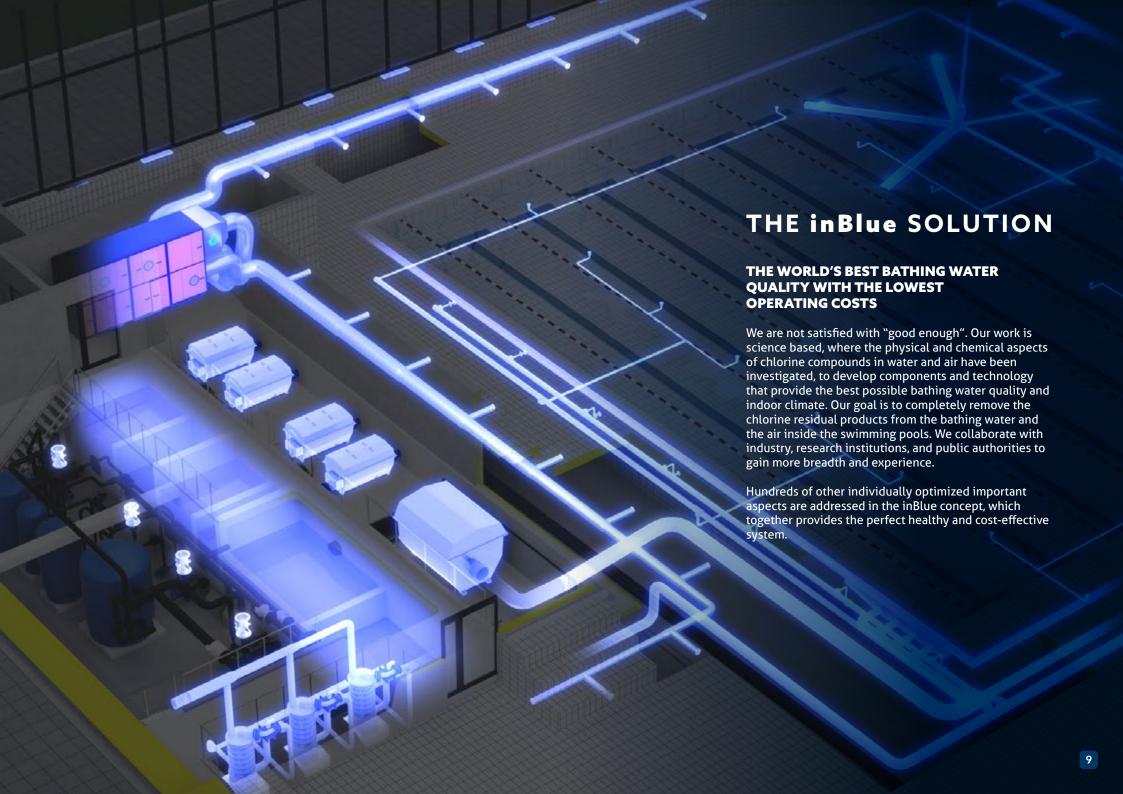












### **SIDE GUTTERS**

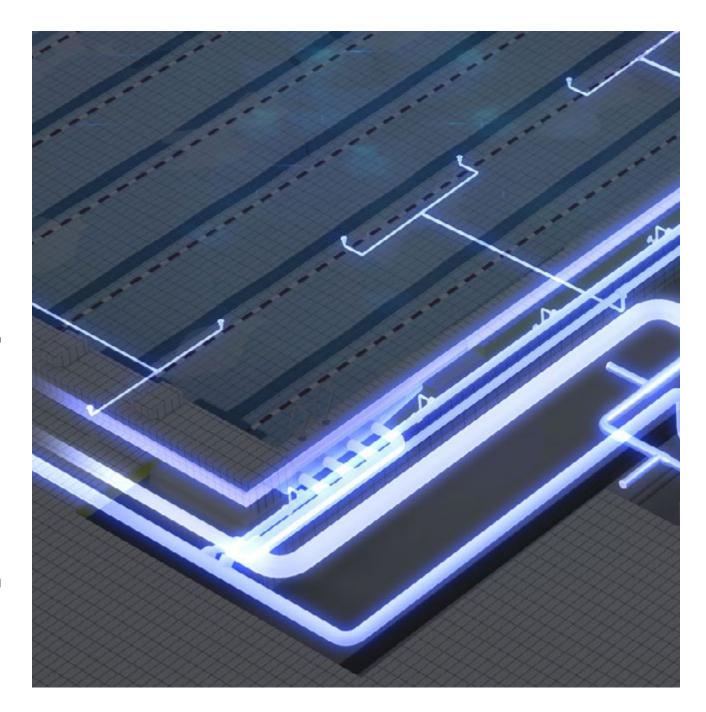
The side gutters have to be designed the right way to ensure optimum functionality. The side gutter has to be able to effectively collect skim cells over the entire pool length. It has to be with as little noise as possible and be effectively separated from the general walking areas cleaned by soap. We will dimension and design the perfect gutter for your pool project.

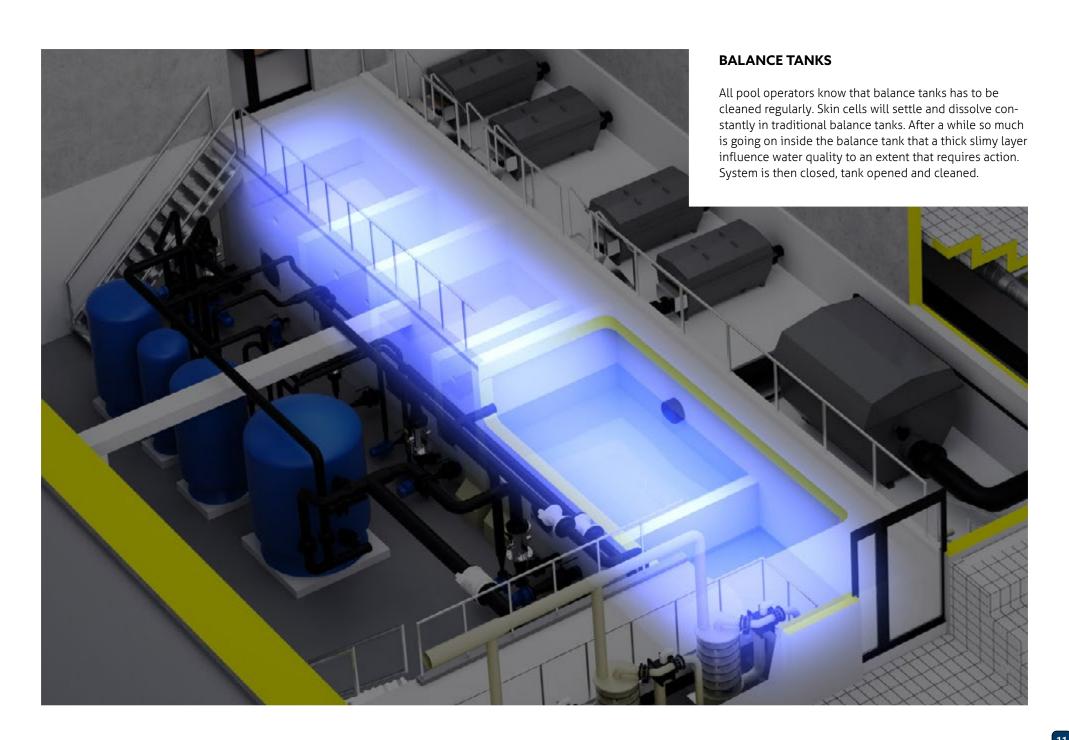
### **3D HYDRAULIC RETURN**

Water returning to the pool after treatment fulfills two purposes in the inBlue system. First and most important, it has to accelerate water to obtain the perfect rotating current maximizing shear on the pool floor, where particles are collected and figuratively shoveled direct up and into the gutter. For each pool, depending on cross-section dimensions and flow, it has to be custom designed to achieve its task with almost no head loss. Secondly, chlorine has to be well distributed as with traditional bottom returns.

### **CENTER LANE TURBULENT ZONE**

At the center lane water collide coming from both sides. Water is upwelling spreading again on the surface that is effectively swiped in one quick movement. Skin cells will at first be located on the pool surface until they start settling towards the pool floor. So no matter if skin cells and other particles are on the pool floor or on the surface, they will be quickly transported to filtration. Sand and other heavy dirt that can't be transported by the current has to be mechanically removed by hand or by an automatic pool cleaner from the center lane. The current is not strong enough to affect competition swimmers.





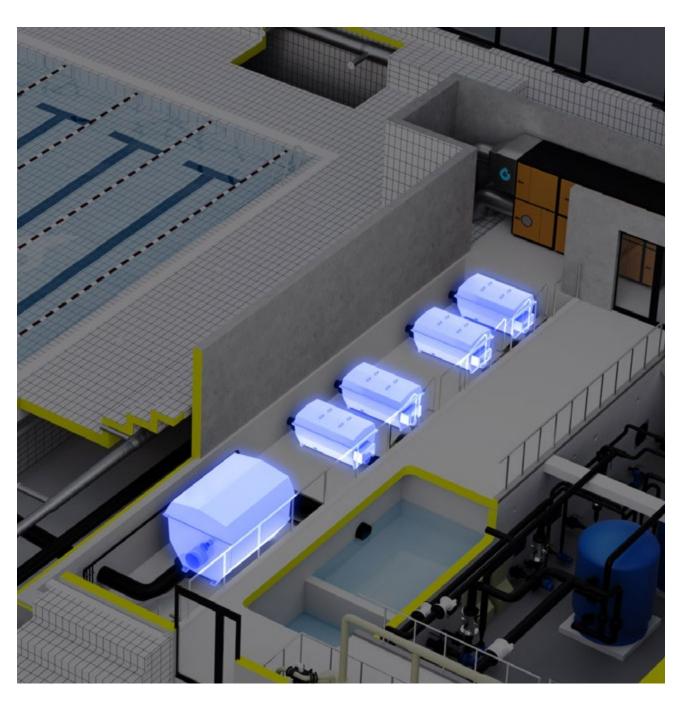
### **DRUM FILTER**

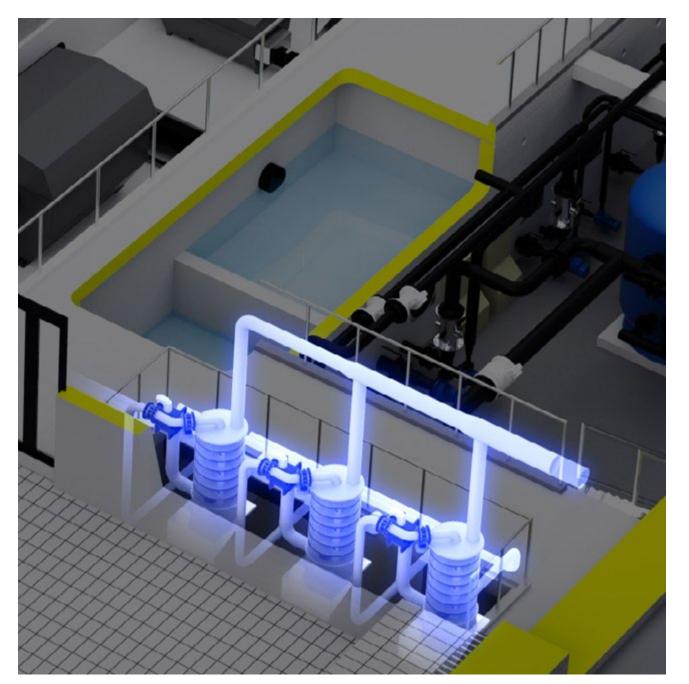
The drum filter is installed directly after the gutter to catch skin cells and other particles before the balance tank, pumps, and other handling that causes dissolving. It is not using any energy under filtration, only during flush. A flush takes around 10 seconds, the interval between flushes is automatic based on bather load, i.e. the water level rise inside the drum due to clogging. The filter operates on gravity with head around 0,3meter. The drum filters are available in various sizes which allows for optimal adaptation to custom filtration requirements.

A gravity operated drum filter uses a factor 10 to 100 less energy than conventional sand or DE filters. Since only a fraction of the water needs to be filtered by sand or DE filters, the overall energy consumption decreases drastically. Most of the water simply can be pumped directly back to the pool from the balance tank. Sand or DE filters, which are traditionally used in pools, operate with a pressure drop when backwashed from 1 to 3 meters plus a typical differential pressure of 2 to 10 meters. The inBlue drum filter on the other hand operates with a pressure drop when backwashed from only 0.1 to 0.2 meters plus a typical differential pressure of 0.2 to 0.3 meters.



Download the Product brochure: https://inblue.com/products/





### **THM GAS STRIPPER**

The variation of Gaseous THMs and chloramines over one day typically follows a pattern, reaching a maximum concentration just before opening.

Based on bather load, system data and installed water treatment technology, we can predict concentration dynamics of THM and trichloramine in each pool, offering optimal control of unwanted gaseous chlorine byproducts in pools.

By eliminating much of the chlorinated by-products, the ULTRAAQUA GAS-Stripper minimizes the risk of respiratory discomfort for bathers. In addition, water and ventilation air exchange can be reduced thereby also reducing the amount of energy required to operate the entire recreational facility.



Download the Product brochure: https://inblue.com/products/

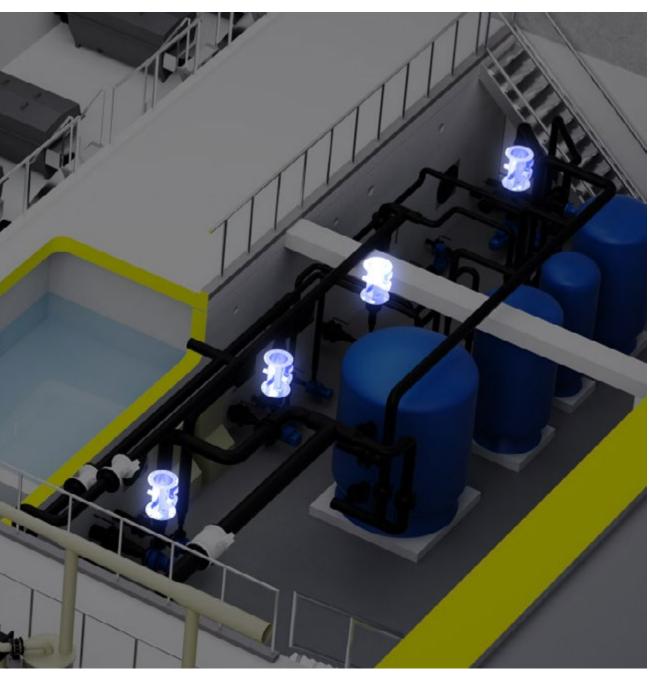
### **UV SYSTEM**

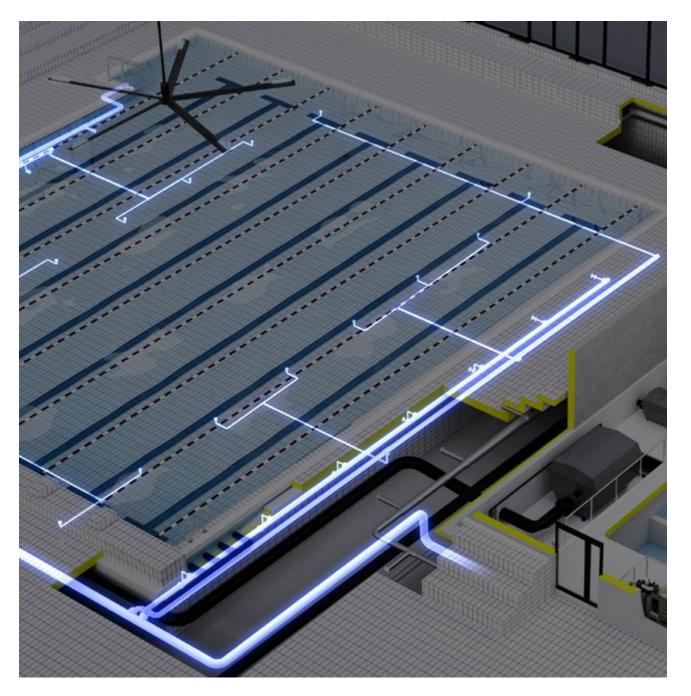
The ULTRAAQUA UV medium-pressure (MP) series is optimized for disinfection and chloramine reduction in pools. The system series provides negligible combined chlorine levels while providing excellent protection against Crypto and Guardia.

The cost-effective PoolRay or the advanced MultiRay combines high-grade steel qualities like Duplex and stainless 316L for excellent resistance against chlorides. An estimated 80% of the energy used is converted to heat, which boosts general water heating.



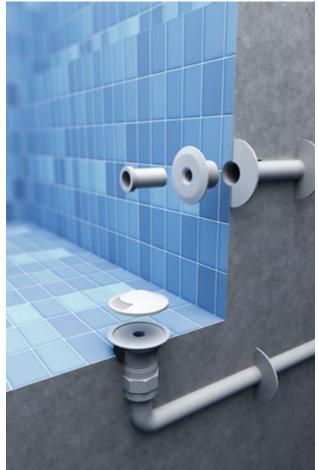
Download the Product brochure: https://inblue.com/products/





### **HYDRAULICS**

Water is a dynamic and complicated force to be reckoned with. Our team of hydraulic engineers and scientists save clients time and money through modeling analysis to predict how water will behave, which allows us to design an efficient system that works as intended. Through many years of science, engineering and practical experience we developed the unique InBlue series of inlets to support our preferred hydraulic design.



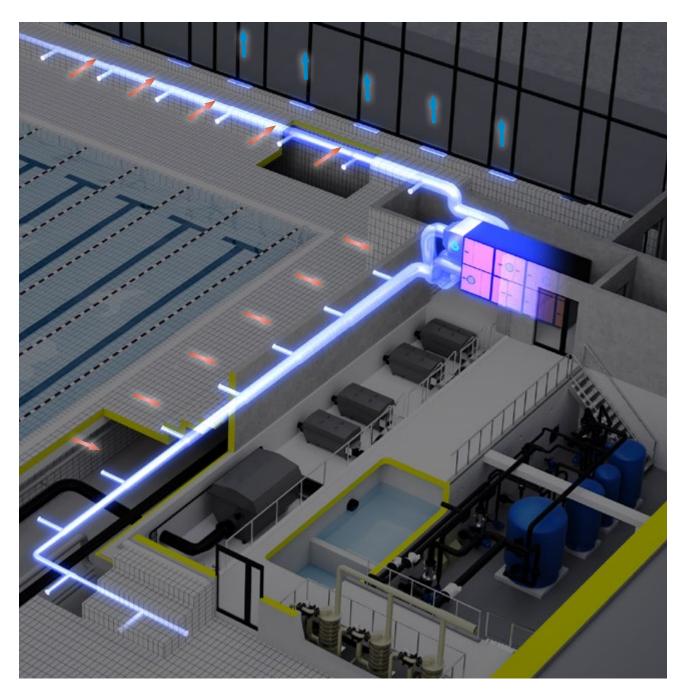
### **UV VENTILATION**

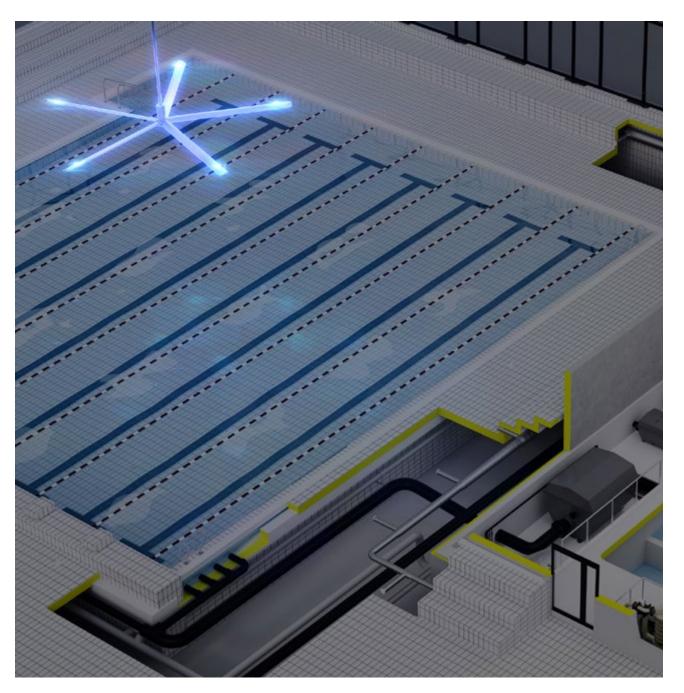
Scientific research has shown that increasing air change with UV disinfected "germ-free" air makes a huge difference. Because ventilation systems move air and some infectious diseases travel by air, Central AHU systems and in-room air recirculation units play a vital role in managing infectious disease transmission.

UV air systems cannot be the primary means of infectious disease control. Ventilation system likely will not have much effect on close range transmission by the large droplets that people expel even when speaking but especially when coughing or sneezing.

On the other hand, increasing outdoor air or "UV disinfected germ-free air" provides dilution that is a clear benefit. UV systems can help reduce the concentration of virus particles in the indoor environment by reducing the number of small particles (aerosols) that can harbor viral material.



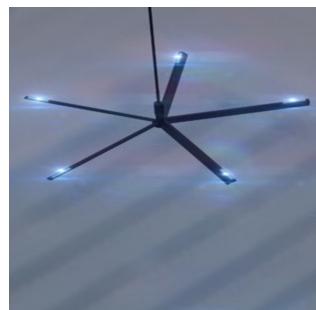




### **FRESH AIR**

Air intake most often is designed to ensuring condensation free windows and/or thermal comfort for bathing guests. In the inBlue system they also are part of pool surface ventilation, removing heavy by-products from the surface. At inBlue we work with ventilation firms to ensure the best solution in each case.

Often roof propeller ventilators is the best approach or as on this drawing pumping in fresh air horizontally from both sides of the pool. Even more than one fresh air intake approach has proves right. Building design highly influence best ventilation approach.





"THE HOLISTIC THINKING
BEHIND THE INBLUE SYSTEM
THRIVES TO EFFECTUATE
GREEN TRANSFORMATION
WITHIN POOL WATER
DISENFECTION
TREATMENT "

## **ULTRAQUA** & inBlue



**CASES WORLDWIDE** 

### DANISH PAVILION, WORLD EXPO SHANGHAI

Architecture by Bjarke Ingels Group, BIG

The real statue of The Little Mermaid transported to China to promote Denmark at the world EXPO.

The 175 kilogram (385-pound) four-foot-tall bronze statue by Edvard Eriksen was inspired by a character created by Hans Christian Andersen in an 1837 fairy tale.

It has been one of Denmark's main tourist attractions since 1913. At the world expo inBlue Water Treatment Technologies was chosen by the Danish government and Bjarke Ingels Group for the harbour pool in which the mermaid was exhibited.

The public was allowed access to the pool.







### **HYLLIE AQUAPARK**

New large scale water park in Malmö Hyllie. 7 water treatment systems.

inBlue Sweden is during 2013 and 2014 constructing one of the largest water parks in Scandinavia. All inBlue's new and innovative technologies will be working in the H yllie basement.

The Hyllie water park will be state-of-the-art with a remarkably chlorine by-product free indoor environment. At the same time, operating cost savings will set new standards. Hyllie Aquapark

will be the most energy and water efficient system in the world. Hyllie Aquapark is located near the first exit entering Sweden from Copenhagen making it an attractive excursion also for Danes.







